



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-041
Job Sheet 178375



Part No: D4436-041

Job Qty: 8 ea

Part Name: Aft Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2 EC
verified by:JLM IPP REV:C 12.01.24 PER DWG REV:A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Small Fab		SmB
100	Small Fab	8 pcs	6/22/18	6/22/18	0.15	2.56	Small Fab-6		SmB
110	QC	8 pcs	6/22/18	6/22/18	0.00	0.00	QC5	JUN 21 2018	DASE
160	Packaging	8 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-2		6
170	QC21-SA	8 Ea	6/22/18	6/22/18	0.00	0.00	QC21	21 JUN 21 2018	9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	32 Ea (4 ea)	90-Start up Operation	50374110
D4435-043	Mount Bracket Assembly	8 Ea (1 ea)	90-Start up Operation	5077433 5065
D4436-043	Aft Outboard Bracket Assembly	8 Ea (1 ea)	90-Start up Operation	5077433
D4436-045	Aft Inboard Bracket Assembly	8 Ea (1 ea)	90-Start up Operation	5077433
D4440-1	Grommet	8 Ea (1 ea)	90-Start up Operation	5067907 X4
				5079128 X4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	32	111	0
	D4435-043	8	13	0
	D4436-043	8	11	0
	D4436-045	8	12	0
	D4440-1	8	34	0

Part Specifications

Specifications could not be found.

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Container No: S083017



Part: D4436-041

Job No: 178375

Serial No/Batch: S083017

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/21/18